





## **Features**

Pb free product—RoHS compliant

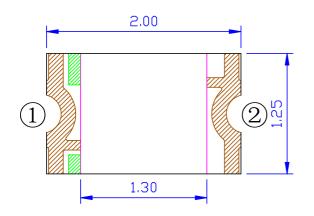
Low power consumption, High efficiency

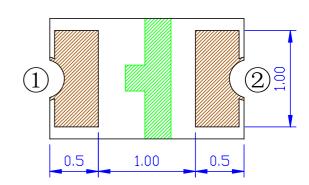
Reliable and rugged

Long life – solid state reliability

Viewing Angle: 120°

# **Package Dimension**









Part NO.	Lens Color	Source Color	
SL-T0805SRC020-L80-A	Water Clear	Red	

#### **Notes:**

- 1. All dimensions are in millimeters.
- 2. Tolerance is  $\pm 0.10$ mm unless otherwise noted
- 3. Specifications are subject to change without notice.

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## LIGHT ELECTRONICS CO., LTD.



## **Absolute Maximum Ratings at Ta=25℃**

Parameter	MAX	Unit		
Power Dissipation	52	mW		
Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	60	mA		
Continuous Forward Current	20	mA		
Derating Linear From 30°C	0.4	mA/°C		
Reverse Voltage	5	V		
Electrostatic Discharge (HBM)	2000	V		
Moisture Sensitivity Level*1	4			
Operating Temperature Range	-40°C to + 80°C			
Storage Temperature Range	-40°C to + 85°C			
IR Reflow Temperature*4	260°C for 10 Second	260°C for 10 Seconds MAX.		

#### 1. Storage:

- (1). Storage requirements before vacuum bag opened: Temperature<30°C, Humidity<65%RH;
- (2). Check air leakage and vacuum bag damage before opened. If there is any issue found, check the humidity indicator card immediately after bag opened:
  - a. If color changes on "10% circle" of the humidity indicator card only and not the circles of 20% and above, components can be used without additional handling;
  - b. If color changes on both 10% and 20% circles but not the circles of 30% and above, components must be dehumidified according to the conditions of bullet (5);
  - c. If color changes on 10%, 20%, and 30% circle or above, the product should be returned to the supplier for high temperature dehumidification;
- (3). After bag opened, manual soldering or reflow process must follow the following requirements:
  - a. Complete soldering / reflow within 72 hours;
  - b. Requirements of working environment: Temperature<30°C, Humidity<60%RH;
- (4). If the working condition is outside (3)a or (3)b requirement, the components must be dehumidified according to the conditions of bullet (5);
- (5). Low temperature dehumidification: temperature  $60\pm5^{\circ}$ °C, at least 24 hours;
- (6). Shelf life: 180 days. If it's over 180 days from the production date on the package label, the components must be dehumidified according to the condition of bullet (5). If customer is unable to dehumidify, return components to LIGHT for dehumidification.

#### 2. Peak Forward Current:

Condition for is IFP pulse:

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## **Electrical Optical Characteristics at Ta=25℃**

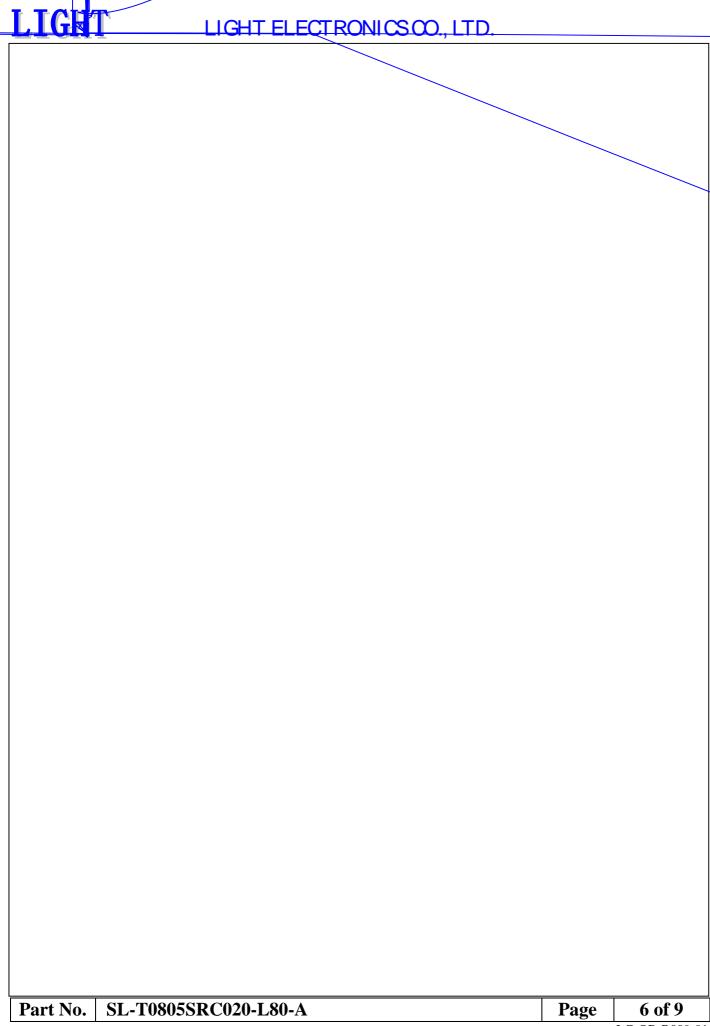
Parameter	Symbol	Min.	Тур.	Max.	Unit	Test Condition
Luminous Intensity	Iv	70	140		mcd	I <sub>F</sub> =20mA (Note 1)
Viewing Angle	<b>2</b> 1/2		120		Deg.	(Note 2)
Peak Emission Wavelength	р		635		nm	I <sub>F</sub> =20mA
Dominant Wavelength	d	619		629	nm	I <sub>F</sub> =20mA (Note 3)
Spectral Line Half-Width			15		nm	I <sub>F</sub> =20mA
Forward Voltage	$V_{\mathrm{F}}$	1.8		2.6	V	I <sub>F</sub> =20mA
Reverse Current	$I_R$			10	μA	V <sub>R</sub> =5V

#### Note:

- 1. Luminous intensity is measured with a light sensor and filter combination that approximates the CIE eye-response curve. Tolerance of Luminous Intensity:  $\pm 15\%$ .
- 2.  $_{1/2}$  is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
- 3. The dominant wavelength, d is derived from the CIE chromaticity diagram and represents the single wavelength which defines the color of the device. Tolerance of Dominant Wavelength:  $\pm 1.0$ nm.
- 4. Tolerance of Forward Voltage: ±0.1V.

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# LIGHT ELECTRONICS CO., LTD.



Carrier Tape Specifications(Loaded Quantity: 3000pcs/reel)

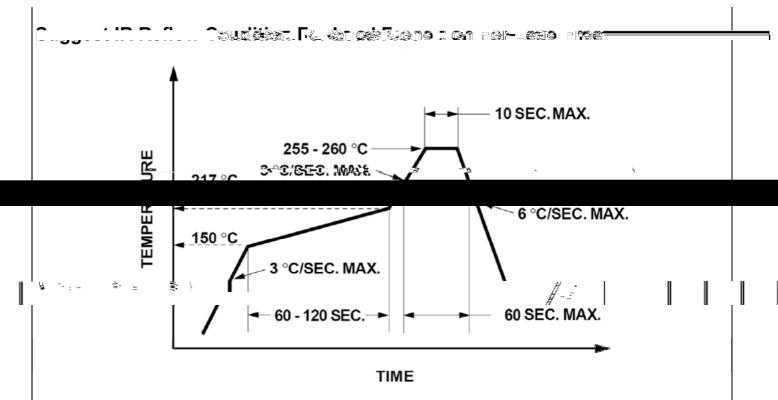
Moisture Resistant Packaging



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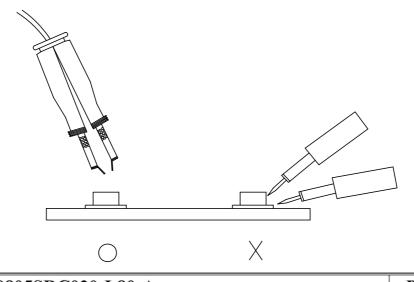
- 1. Reflow soldering should not be done more than two times.
- 2. When soldering, do not put stress on the LEDs during heating.

### Soldering iron

- 1. When hand soldering, the temperature of the iron must less than 300°C for 3 seconds.
- 2. The hand solder should be done only once.

## Repairing

Repair should not be done after the LEDs have been soldered. When renairing is unavoidable, a double-head soldering from should be used (as below figure). It should be confirmed beforehand whether the characteristics of LEDs will or will not be damaged by repairing.



LG-OR-R009-01